



Briley 45 Degree Offset Rib

Before starting any work, be sure gun is unloaded and empty.

The Briley 45 Degree Rib can be installed with the handguard either on or off the gun. It is recommended to have the muzzle end of the handguard to your left when installing the rib on the right side of the gun for a right-handed shooter, and opposite if installing on the left.



The M-Lok nuts are typically snugged up against the bottom of the rib for shipping. It is recommended to back them off at least .100" from the bottom face of the rib, or about flush with the bottom of the screw. The long edge of the nut should be parallel with the Rib.



Lay the rib into the M-Lok slots, taking care to make sure all of the nuts pass into the slots and the rib is sitting flat on the face of the handguard. It is recommended to line the back of the handguard up with the rear edge of the handguard.



Using the supplied wrench, turn the hex head screws clockwise. Make sure the M-Lok nuts rotate a full 90 Deg. so they are perpendicular to the rib. Once the nut has rotated to the correct orientation, snug the screw down fully.



NOTE: If the nuts don't rotate with the screw into the correct position, the wrench can be used to manually rotate the nuts into position. The nuts should stop in the 90 Deg. position, if they do not the screws need to be tightened into the nuts until the nuts lock at 90 Deg.

